#### **ASME**

## **Digital Engineering**

# Standards Development Activities Providing Tools to Enable a Model-Based Enterprise and Guidance on Data Workflows



October 28, 2020

Additive Manufacturing Data Management Workshop
Kate Hyam, Project Engineering Manager ASME Standardization and Testing



#### What is ASME?



- Standards and Certification
- Conformity Assessment
- Courses
- Conferences
- Publications
- ASME.org
- Engineering Education
- Government Relations
- Engineering for Change
- Membership

ASME helps the global engineering community develop solutions to real-world challenges

#### **ASME at-a-Glance**

- Established in 1880
- 100,000+ members in 140+ countries
  - Includes 28,000+ students
- 350 staff in Offices: US Europe Asia
  - HQ: New York City
  - Little Falls (NJ); Houston (TX); Washington DC
  - Brussels (EU); Beijing (China); New Delhi (India)
- Standards and Certification
  - 1884 Year first standard published
  - 500+ Standards
  - 700 Committees
  - 5900 Volunteers (Total)
  - 1290 Volunteers (International)

#### **ASME BY THE NUMBERS 2019**

#### **ABOUT ASME**

The American Society of Mechanical Engineers® (ASME®) helps the global engineering community develop solutions to real world challenges facing all people and our planet. We actively enable inspired collaboration, knowledge sharing and skills development across all engineering disciplines throughout the world, while promoting the vital role of the engineer in society.

#### **MISSION**

ASME's mission is to serve diverse global communities by advancing, disseminating and applying engineering knowledge for improving the quality of life; and communicating the excitement of engineering.

#### **VISION**

ASME aims to be the essential resource for mechanical engineers and other technical professionals throughout the world for solutions that benefit humankind.



## **Enable the True Digital Thread**

#### The Digital Thread requires a Model Based Approach for Data Consumption Across the Product Lifecycle · A Model-Based method digitally enables design data for Product Design Requirements Digital Definition downstream consumption, without human intervention, to achieve the digital thread. · A Model-Based Enterprise digitally consumes feedback to automate continuous improvement. Model-Based Enterprise is unique from Industrial Internet as it is based on digital product requirement and design definition data vs production process performance data. Supplier RFQ Mfg. Engineering Production Quality Control Customer REQUEST FOR QUOTATION



Continuous Improvement Thread

## **ASME Model-Based Enterprise (MBE)**

- Charter: Develop standards or related products that provide rules, guidance, and examples for the creation, use and reuse of model-based datasets, data models, and related topics within a Model-Based Enterprise.
- Areas of Concentration
  - Types of models and their intended uses
  - Rules for representing requirements and constraints
  - Types of features and data elements for model-based datasets
  - Schemas for datasets
  - Management of links between product definition and process definition
  - Rules governing data quality
  - Creation, management, and use of product definition and process definition data
  - Management of discrepancies between existing standards affecting MBE and MBD



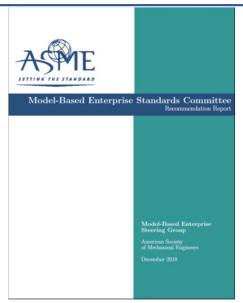


## **ASME MBE Recommendation Report**

#### A Starting Point for MBE Standards Activities

- Developed by the ASME MBE Steering Group, which consisted of 8 existing ASME volunteers and 2 new members
- Establishes direction, activities, priorities, and organizational structure of the ASME MBE Standards Committee and its subcommittees
- Provides methodology for developing MBE standards using a model-based approach
- Outlines a roadmap for the MBE standards development process
- Describes a marketing and adoption strategy for MBE

"MBE will transform industry by increasing productivity, quality, profitability, and types of products, and by reducing wasted effort, wasted time, non-value-added work, lost information, missed opportunities, and time to market."

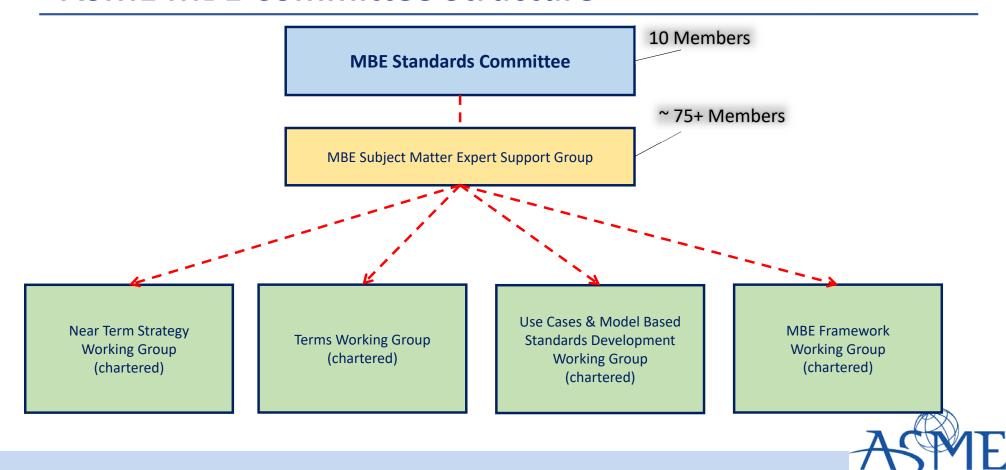




Download: go.asme.org/MBEreport



#### **ASME MBE Committee Structure**



SETTING THE STAND

## **ASME MBE Meetings**

#### MBE Meetings Week - November 16-20, 2020

Fredric Constantino – MBE Standards Committee Staff

ASME S&C Project Engineering Advisor

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• Michelle Pagano – MBE Staff Support

ASME S&C Engineer

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- https://bit.ly/2K2mgXL
- ASME MBE Redmine Collaboration Site
  - https://projects.mbe.institute/projects/asme-mbe-public-page





## **ASME Y14 Standards Additive Manufacturing Standards**

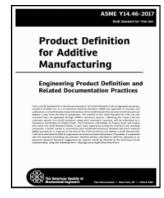
#### Model Based Definition Standards

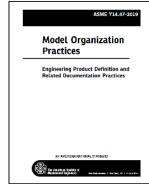
- Y14.41-2019 Digital Product
- Definition Data Practices
- Y14.46-2017 Product Definition for Additive Manufacturing
- Y14.47-2019 Model Organization Practices
- Y14.48 Universal Direction and Load Indicators (in development)

Committees meet in Spring and Fall Contact Fred Constantino at <a href="mailto:ContactFred">ConstantinoF@asme.org</a> for more information.











## ASME Verification & Validation (V&V) Committee – started 2008

	Coordinate, promote, and foster the development of standards that provide procedures
CHARTER	for assessing and quantifying the accuracy and credibility of computational models and
	simulations.

V&V 10	Computational Solid Mechanics	2001
V&V 20	Computational Fluid Dynamics and Heat Transfer	2004
V&V 30	Computational Simulation of Nuclear System Thermal Fluids Behavior	2010
V&V 40	Computational Modeling of Medical Devices	2011
V&V 50	Computational Modeling for Advanced Manufacturing	2016
V&V 60	Computational Modeling for Energy Systems	2017
V&V 70	Machine Learning Applied to Mechanistic & Process Modeling	2019



#### **ASME V&V Standards**

Standard for Verification and Validation in Computational Solid Mechanics

An Illustration of the Concepts of Verification and Validation in Computational Solid Mechanics

An International Standard

The International Standard

WHITE PRINTED STANDARD

AN AMERICAN MATIONAL STANDARD

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The American Society of The American So

Standard for
Verification and Validation
in Computational Fluid
Dynamics and Heat Transfer

**ASME V&V 20-2009** 



Assessing Credibility of Computational Models through Verification and Validation: Application to Medical Devices

An International Standard

The American Society of Mechanical Engineers



## **ASME V&V Meetings**

#### V&V Meetings Week - November 9-13, 2020

Kate Hyam - V&V, V&V 40 and V&V 60 Staff

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 ASME V&V Activities related to standards, the Journal of VVUQ, Challenge Problems and Annual Symposium

https://www.asme.org/codes-standards/publications-information/verification-validation-uncertainty/



## **Prognostics and Health Management - Manufacturing**

#### PHM – Prognostics and Health Management

- Prognostics is the process of predicting the reliability of a product or process
- Health Management refers to the process of measurement, recording, and monitoring equipment deviation from normal operation conditions
- Subcommittee on Monitoring, Diagnostics, and Prognostics for Manufacturing Operations Charter: Develop standards and guidelines that advance the design and implementation of monitoring, diagnostic, and prognostic capabilities, along with ways of verifying and validating their performance, to enhance adaptive maintenance and operational control strategies within manufacturing.
- 1st Guideline Document Determining When and Where PHM Should be Integrated in Manufacturing Operations
  - Help companies assess the health of their equipment, subsystems, work cells, and the overall process
  - Identification of Critical Metrics and Pain Points(e.g. OEE, KPIs)
  - Develop Business Case and Determine where to Implement PHM
- Committee Formed in July 2018

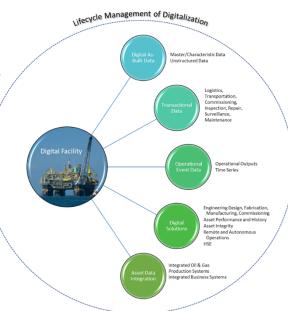


## Big Data/Digital Transformation Workflows and Applications

Guideline on Big Data/Digital
 Transformation Workflows and
 Applications for the Oil and Gas Industry

publication December 2020

 Committee on Digital Engineering/Big Data/Digital Transformation forming in early 2021



Contact Kate Hyam at <a href="hyamk@asme.org">hyamk@asme.org</a> for more information.



#### **Additional Activities**

PTC Committee on
Control and Quality Improvement of
Process Data

• Develop procedures and guidelines for using techniques such as data validation and reconciliation to determine the quality of measurements, reduce the uncertainties, and assess reconciled results.

Manufacturing and Advanced
Manufacturing Standards Committee
formation of a new Subcommittee on
Additive Manufacturing

• Develop standards or related products that provide rules, guidance, and examples of the design, manufacture and quality assurance of additively manufactured parts.

Bioprinters (Hardware) Standards
Committee

• Develop, review and maintain guidelines and standards for bioprinters hardware requirements. This document provides guidelines for extrusion bioprinting calibration of devices, operations, compatibility, and interoperability of these components to best print ex vivo tissue results.



## **Questions?**

#### Thank you for your kind attention!

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